FS-500 Series Flexible Shaft Kit - For All FS 500 Series Shafts

Kit Includes The Flexible Shaft Nut, Flexible Shaft Water Manifold, Retainer Ring And Thrust Washer (Not Shown)

It would be best to clean the new orange casing before use. This can be done by flushing it with air or even water to remove any debris that may have accumulated in storage.

**Step One**

First Insert The Flexible Shaft Nut Onto The Orange Casing.

Then Insert The Retainer Ring.

**Step Two**

The Orange Casing Is Flexible, GI Industries Suggest Heating The Orange Casing In Hot Water Or Apply Heat For 10 To 15 Seconds.

In Addition Apply A Small Portion Of WD40 To The Aluminium Water Manifold To Make It Easier To Press On.

**Step Three**

Now That The Water Manifold Is Pressed Onto The Casing.

Take The Retainer Ring And Tighten With Retaining Ring Pliers.

**Step Four**

To Complete, Insert The Steel Flexible Shaft Into The Orange Casing

And Install All Coupling And Washers. Our New Design Is Stronger And Will Not Leak.