

Duct Cleaning Instructions

The information presented herein is believed to be correct but is not purported to be all inclusive and shall be used only as a guide. (GI Industries) shall not be held liable for any damage resulting from handling or from contact with the above product.

For Standard Commercial and Residential Designed Ductwork

1. Turn off furnace/air conditioning system and close all HVAC vents.
- 1.1 Cut an opening (using rotozip saw or similar approx. 8" dia.) in the ductwork for flexible shaft and brush to enter, and the suction hose from the DCM-345 / 5000 (HEPA vacuum) or similar.
2. Before you attach the DCM-345 / 5000 to the ductwork, block the return at the furnace and all registers.
- 2.1 To block the return at the furnace, simply remove the HVAC filters and wrap them in plastic bags or sheets, or use bladder bags.
- 2.2 To use bladder bag, have an opening large enough to insert deflated bag.
- 2.3 Check for sharp objects or screws that can damage bladder.
- 2.4 Loosen rubber band at end and remove. Use light air pressure to inflate bag so it blocks duct.
- 2.5 Use rubber band on end to close/seal bladder.
- 2.6 To remove deflate completely and remove bag.
3. To block registers, close them or seal with light plastic sheets (vacuum will seal the plastic to the surface)
4. Connect duct brush to flexible shaft and tighten locknut so brush does not come out or loosen from shaft.
- 4.1 Connect flexible shaft to machine.
- 4.2 Connect compressor to DCM600 fitting and turn on compressor (max. 110psi.).
- 4.3 Check for leaks.
- 4.4 Plug GFI head from DCM600 into electrical outlet and press reset button to activate.
5. Connect DCM-345/5000 to duct work and turn on.
- 5.1 Insert flexible shaft into cut-out of duct.
- 5.2 Make sure compressor is connected to DCM-600 and turn hand switch to forward rotation.
- 5.3 Compressed air will come out of the flexible shaft and brush will rotate clockwise cleaning the right side of the ductwork.
- 5.4 Hand feed flexible shaft into duct work, until it reaches vacuum source.
- 5.5 It is recommended to clean 25' of duct at a time).
- 5.6 To clean the left side, switch the hand switch to reverse (counter clockwise rotation) and slowly retract flexible shaft.
- 5.7 Attach the optional Infrared camera to flexible shaft so you can see what you are cleaning.

